

Artikelmaße berechnet mit:	
Product dimensions calculated with:	
Gewicht / weight:	5.22g
Randvollvolumen / brimful volume:	198.7ml
Foliendicke / sheet thickness:	1.3mm
Material / material:	PP

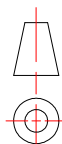

Werkzeugmaße berechnet mit: /  
Tooling dimensions calculated with:  
Schwund Durchmesser / shrinkage diameter: 1.85%  
Schwund Höhe / shrinkage height: 1%

Artikelmaße und Formtreue  
(z.B. Artikelboden und Artikelrand)  
sind abhängig von Bedingungen wie:

Product dimensions and shape accuracy (e.g. flange and bottom surface of product) refer to conditions like:

- Folien dicke / sheet thickness
- Materialverteilung / material distribution
- Materialeigenschaften / material properties
- Prozesseinstellung / process setting
- Materialschwind / material shrinkage

neu ☐ getauscht ☐ datum:

This drawing has been created according Marbach manufacturing guidelines "Allgemeine Zeichnungsregeln".																																													
project						surface finish		scale	1:1 (5:1)																																				
<table><tr><td>G</td><td>Angle changed (was 2°)</td><td>02.12.2021</td><td>Kuzminski</td></tr><tr><td>F</td><td>Stacking height changed (was 6,7)</td><td>15.11.2021</td><td>Kuzminski</td></tr><tr><td>E</td><td>Radius changed (was 1,8)</td><td>15.11.2021</td><td>Kuzminski</td></tr><tr><td>D</td><td>Diameter changed (was 067,9)</td><td>15.11.2021</td><td>Kuzminski</td></tr><tr><td>C</td><td>Diameter changed (was 043,6)</td><td>15.11.2021</td><td>Kuzminski</td></tr><tr><td>B</td><td>Dimension changed (was 3)</td><td>15.11.2021</td><td>Kuzminski</td></tr><tr><td>A</td><td>Height changed (was 06,5)</td><td>15.11.2021</td><td>Kuzminski</td></tr></table>			G	Angle changed (was 2°)	02.12.2021	Kuzminski	F	Stacking height changed (was 6,7)	15.11.2021	Kuzminski	E	Radius changed (was 1,8)	15.11.2021	Kuzminski	D	Diameter changed (was 067,9)	15.11.2021	Kuzminski	C	Diameter changed (was 043,6)	15.11.2021	Kuzminski	B	Dimension changed (was 3)	15.11.2021	Kuzminski	A	Height changed (was 06,5)	15.11.2021	Kuzminski	<table><tr><td>date</td><td>name</td></tr><tr><td>29.10.2021</td><td>Kuzminski</td></tr><tr><td>drawn</td><td></td></tr><tr><td>appro.</td><td></td></tr><tr><td></td><td></td></tr></table>		date	name	29.10.2021	Kuzminski	drawn		appro.				part description	material	PP
			G	Angle changed (was 2°)	02.12.2021	Kuzminski																																							
			F	Stacking height changed (was 6,7)	15.11.2021	Kuzminski																																							
			E	Radius changed (was 1,8)	15.11.2021	Kuzminski																																							
			D	Diameter changed (was 067,9)	15.11.2021	Kuzminski																																							
C	Diameter changed (was 043,6)	15.11.2021	Kuzminski																																										
B	Dimension changed (was 3)	15.11.2021	Kuzminski																																										
A	Height changed (was 06,5)	15.11.2021	Kuzminski																																										
date	name																																												
29.10.2021	Kuzminski																																												
drawn																																													
appro.																																													
drawing no.																																													
441.21.180.007.10.000.2-7.0																																													
sheet no.																																													
of -sh.																																													
vers.		description		date		name		sub. for	sub. by																																				
orig.		 <b>MARBACH</b>																																											