

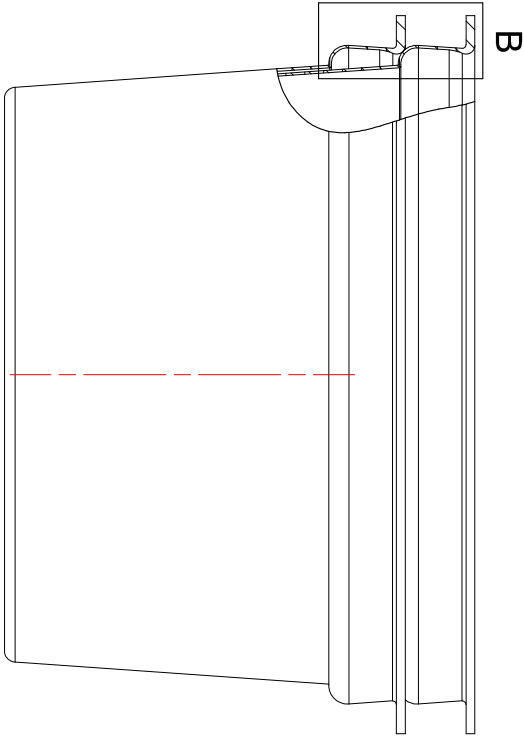
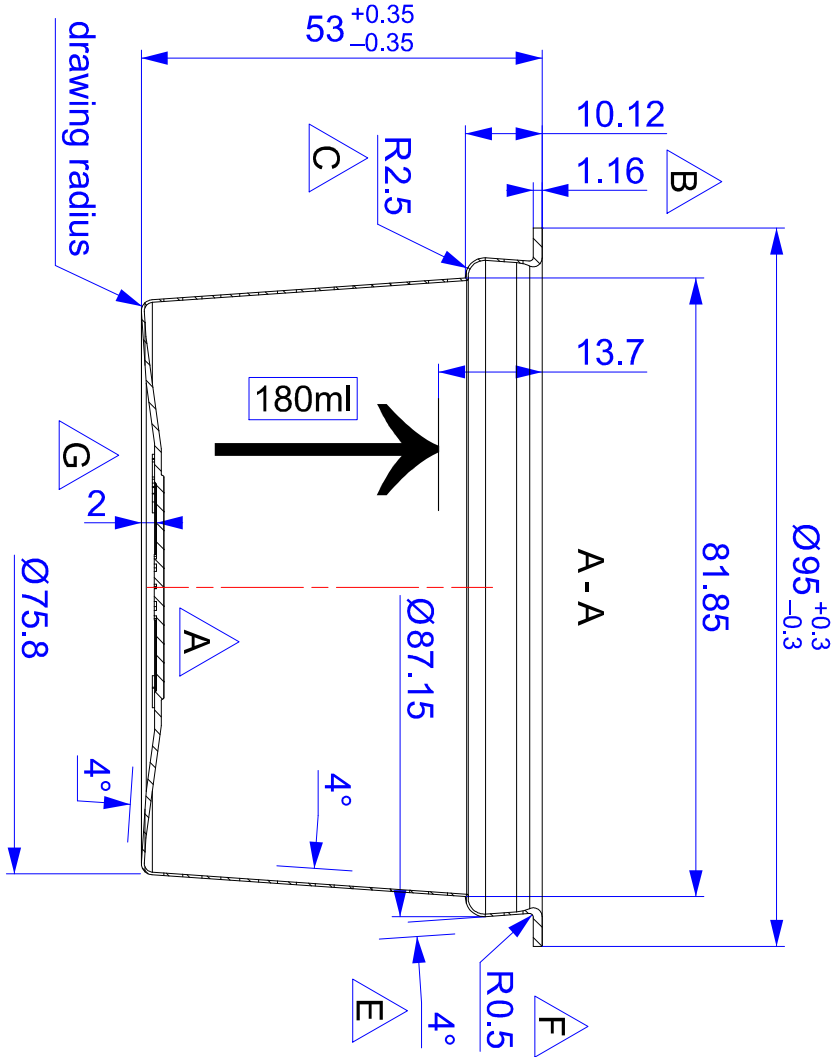
Artikelmaße berechnet mit: /
Product dimensions calculated with:
Gewicht / weight: 9.45g
Randvollvolumen / brimful volume: 256.6ml
Foliendicke / sheet thickness: 1.45mm
Material / material: PP

Werkzeugmaße berechnet mit: /
Tooling dimensions calculated with:
Schwund Durchmesser / shrinkage diameter: 1.85%
Schwund Höhe / shrinkage height: 1%

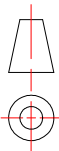

Artikelmaße und Formtreue
(z.B. Artikelboden und Artikelrand)
sind abhängig von Bedingungen wie:

Product dimensions and shape accuracy
(e.g. flange and bottom surface of product)
refer to conditions like:

- Foliendicke / sheet thickness
- Materialverteilung / material distribution
- Materialeigenschaften / material properties
- Prozesseinstellung / process setting
- Materialschwund / material shrinkage



name: datum: ☐ getauscht ☐ neu ☐

project					surface finish			scale	1:1 (5:1)			
								material	PP			
				date	name	part description						
G	Dimension changed (was 3)	15.11.2021	Kuzmiński	design	23.07.2021	Kuzmiński	Cup D95/180					
F	Radius added	09.11.2021	Kuzmiński	drawn	23.07.2021	Najdlich						
E	Angle added	26.10.2021	Kuzmiński	appro.								
D	Stacking height corrected (was 9)	26.10.2021	Kuzmiński									
C	Radius changed (was 3.1)	26.10.2021	Kuzmiński	 MARBACH					drawing no.			
B	Brim thickness changed (was 1.05)	26.10.2021	Kuzmiński						441.21.180.006.10.000.2-3.0			sheet no.
A	Bottom shape changed	26.10.2021	Kuzmiński									of -sh.
vers.	description	date	name	orig.	sub. for			sub. by				